

Tool And Die Design Handbook

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This paper presents a design of die by combining the blanking and two piercing operations for industrial part in single die. Compound die generally consist of blanking and piercing operation which...

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Jai Hindus S et. al.[9] He assists the die designer to design press tool dies for the online maintenance in the press itself and to reduce the tool failure due to the dynamic actions of the press tool in the press. The press machines may be of 1 ton, 2ton, 3ton etc. based on the amount of tonnage acting on the sheet. For general specifications and diagram of press machine see Fig: 1 and Table ...

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