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III MAINTENANCE

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Okuma Vac Spindle

Drive Manual This

instruction manual

describes how to

maintain and inspect

maintenance units

(VAC1, VAC2, VAC3,

VAC4) for spindle drive

units (VAC5).

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Okuma LB-25 Spindle  
drive issue This is a D22  
VAC drive, OSP 5020L  
control, 1993 model  
machine. ... Power, M1,  
and Light 9. This combo  
doesn't seem to be  
covered in the  
maintenance manual.



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All the fuses I can find appear to be good. 3x blade type on the main board, and 7x glass tube type at the bottom.

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Spindle Drives The

VAC-III is one of

Okuma's most popular

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drive units. With 3

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powerful models, the VAC-III comes in a 6kW, 11kW and 22kW capacity. The VAC-III boasts quick, clean control signal communication through its fiber optic connection to the NC.

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Okuma VAC-III |  
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Here at Precision Zone,  
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one of our specialties is the repair services of Okuma spindle drive units. One series that we often work on is the VAC-5 series. VAC-5 spindle units are offered in sizes ranging from 6kW to 30kW and can act as a direct replacement for some of the earlier versions of this series.

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Okuma Spindle Drive  
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...

Page 125 UCTION  
UNCTION In 1985,  
Okuma introduced its



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own VAC spindle drive amplifier. All the characteristics of this spindle servo system are basically the same as the Yaskawa system. The feedback system and command signal origination are very similar. This drive has a light blue face plate.

Page 126 UCTION

UNCTION In 1994,

Okuma introduced the

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VAC III. The VAC III is very similar to the VAC II except for its physical size.

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BL-D, BLII-D, BLIV-

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am running a 1987  
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(OSP5000M-G) 4 Axis  
Cnc. Started getting  
Spindle Drive Unit  
Alarm on main display.  
Opened up th

Spindle Drive Unit  
Alarm - Practical  
Machinist

Main spindle drive  
motor: 10 hp / 7.5 hp



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Floor space  
requirement: 108" x 75"  
Weight of machine  
(approx) 9700 lbs Power  
requirement: 220 volt, 3  
phase The tool cutters  
on the turret are not  
included The  
specifications are on the  
last two photos Includes  
user, operation,  
programming,  
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