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Euromap 63 Data Exchange Interface  
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1.05a July, 2000 (59 pages) The  
recommendation under this cover has been  
prepared by the Technical Commission of  
EUROMAP and SPI (The Society of the Plastics  
Industry, USA-Washington, DC) In this  
document, the American spelling is used. In

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the U.S. an identical text of EUROMAP 63 is published as an SPI document.

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## EUROMAP 63 Data Exchange Interface

Euromap 63. The Euromap 63 standard is the predecessor to Euromap 77 and defines the data exchange with injection moulding machines via files. With its Euromap 63 plug-in, the OPC Router implements the file handling to the injection molding machine defined in the standard. The Euromap plug-in writes the so-called request files and accepts response files.

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EUROMAP 63: Industry 4.0 for injection moulding technology  
EUROMAP 63 (PDF, 224.88 KB) 2000. Data exchange interface (General + Injection moulding machines) EUROMAP 64 (PDF, 249.17 KB) 2008. Injection Moulding Machines - Warning Signs. EUROMAP 65 (PDF, 41.26 KB) 2006. Injection Moulding Machines - User Identification. EUROMAP 67 (PDF, 232.76 KB)

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The current recommendation EUROMAP 63 defines a data exchange interface between Injection Moulding Machines and central computers / Management Execution Systems (MES). As the current recommendation EUROMAP 63 is based on the transfer of text files which is not state

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of the art, it is intended to create a new interface as EUROMAP 77 on the basis of OPC/UA.

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Plastics and Rubber Machinery - OPC Foundation

EUROMAP 77 - OPC UA-based data exchange for injection moulding machines 14 Oct 2016.

EUROMAP 77 is the new Industry 4.0-ready industry standard for the exchange of data between injection moulding machines and central computers or manufacturing execution systems (MES).

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EUROMAP 77 - OPC UA-based data exchange for injection ...

EUROMAP 77 describes the interface between injection moulding machines (IMM) and manufacturing execution systems (MES) for data exchange. The first version has been released on 4 May 2018. MES are used for collecting the information generated by IMM at a central point for easier quality assurance and job and dataset management.

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EUROMAP 77 - Data exchange between injection moulding ...

The new Euromap 77 interface will enable even faster and more efficient data exchange between injection moulding machines and host computers, paving the way for the widespread use of Industry 4.0 in the plastics processing industry. Another advantage over Euromap 63, which is to be replaced, is greater flexibility.

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EUROMAP 77 - Faster and more flexible data exchange ...

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Compared to its predecessor Euromap 63, Euromap 77 offers extended functionality to enable state of the art digital communication, thus paving the way for Industry 4.0. With Euromap 77, machines from different manufacturers can be easily connected in one network for monitoring and production data acquisition, management of jobs and transferring whole datasets for machine settings.

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Data exchange between injection moulding machines and MES

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Data Exchange Interface TheEUROMAP63DriverProtocolspecifies afile-based(ASCII)communication interfacethatisorganized basedontheOSI7LayerModel.Thisdataexchangeinterfacereliesontheimplementationofallsevenlayers. RefertotheEUROMAP63DataExchangeInterfacedocumentforthespecificdefinitionsofthesession,present-

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EUROMAP 63 Driver - Kepware

Basic Plus offers additional production-planning capabilities, while the Advanced version provides continuous quality control via the automatic analysis of process



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parameters. In addition to working with KraussMaffei injection molding machines, MaXecution can be connected to competitors' machines via the Euromap 63 data exchange interface.

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KraussMaffei's MES software monitors injection molding ...

EUROMAP 77 describes the interface between injection moulding machines (IMM) and manufacturing execution systems (MES) for data exchange. MES are used for collecting the information generated by IMM at a central

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point for easier quality assurance and job and dataset management.

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EUROMAP 77 - OPC UA interfaces for plastics and rubber ...

EUROMAP 63 is a basic communication protocol for exchanging information between a central computer and an injection molding machine (injection molding machine) using files stored on a shared network location. Here we use a MICA as the central computer to communicate with the injection molding machine. 4.2The Communication Principle

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HARTING EUROMAP 63 Gateway for MICA User Manual

1. The EUROMAP 63 Standard The EUROMAP 63 standard describes a file-based data exchange interface that allows applications (such as KEPServerEX) to access information from EUROMAP 63-enabled machines. In some cases, the machine itself can communicate using the EUROMAP 63 language. In other cases, the machine vendor provides an application that

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Understanding EUROMAP 63 Driver Device Diagnostics Output

The fourth workshop on amendment of the Euromap 63 recommendations, the standardized interface for data exchange with injection molding machines, was held in early March. Some 15 representatives of leading injection molding machine manufacturers from the German-speaking region got together at KraussMaffei in Munich to discuss current topics and to set targets for the future.

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